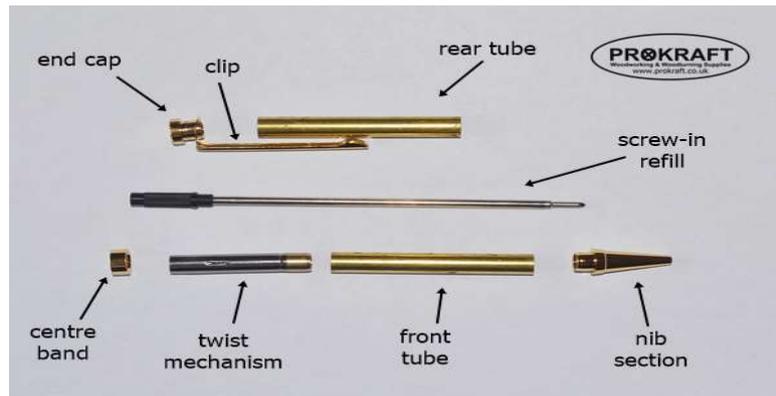




Slimline Twist & Fancy Slimline Twist Pen Assembly

The parts diagram below shows the parts of a slimline pen kit in the order they need to be assembled. Please read these assembly instructions fully before attempting assembly.



- 1] Assemble the rear section first by placing the clip over the end cap and pressing into the rear tube using a suitable press or vice. The rear section is now completed.
- 2] Push fit the nib section onto the front tube using a suitable press or vice.
- 3] Push fit the twist mechanism the other end of the front section – only until the brass section is inside the tube. The ring mark above the brass section is an indicator to where the mechanism should be fitted to. We now recommend you fit the refill and test the fit to ensure the writing tip extends and retracts correctly. You can now make fine adjustment by pushing the mechanism into the front tube further if needed. DO NOT push the mechanism into the tube with the refill still fitted.
- 4] Once happy with the twist mechanism positioning screw in the refill, push the centre band over the twist mechanism by hand and then the completed rear section also by hand.
- 5] To replace the refill pull off the rear section by hand and unscrew the refill.
- 6] The procedure is the same for Fancy slimline pens.